

Replacing and Purchasing Consumable Parts

The inner stopper unit, straw unit and gaskets are consumable parts.

Check once a year for damage/deterioration.

If they are heavily stained or loose, replace them.

For replacement parts, contact customer service or the shop where you purchased this product.

Before Contacting Customer Service

The utmost measures have been taken to ensure the quality of this product.

However, should the product be defective, contact your dealer and provide the following information.

1. Product name
2. Model number (bottom of the product)
3. Description of trouble (As detailed as possible)
4. Purchase date

Feel free to send any questions or comments about this product to the shop where you purchased it.

* For the purpose of performance improvement, designs, specifications and parts shown in this publication are subject to change without notice.



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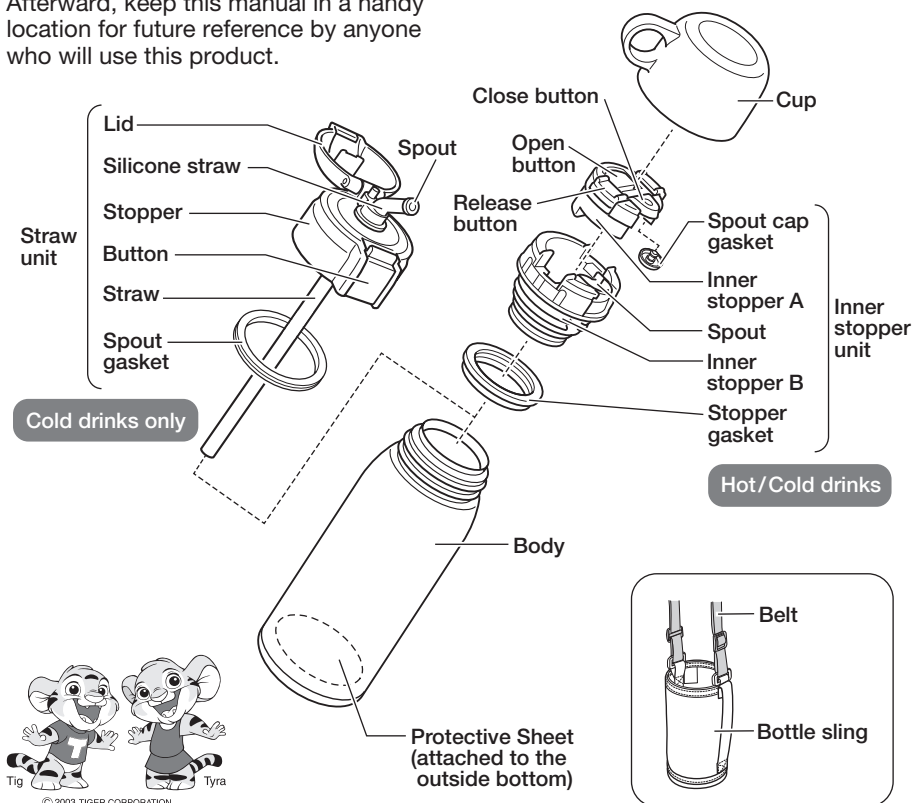
MODEL
MBR-G

For household use

Vacuum Insulated Bottle With bottle sling

Instructions

Thank you for purchasing this product.
Please read all information in this manual
before using the product.
Afterward, keep this manual in a handy
location for future reference by anyone
who will use this product.



*Please make sure that all parts are present before use.

Safety Precautions

Be sure to follow all instructions.

- ◆ All safety instructions described below are intended to protect the user and other individuals from physical harm and household damage.
- ◆ Safety instructions are classified and described according to the level of harm and damage caused by improper use, as shown below.

⚠ WARNING This symbol indicates there is a possibility of death or serious injury.

⚠ CAUTION This symbol indicates there is a possibility of injury or damage to property.

Description of Symbols

⊘ This symbol indicates a prohibited action.

! This symbol indicates an action that must be taken or an instruction that must be followed.

⚠ WARNING

- ⊘ Use only under adult supervision.**
Keep out of reach of infants to prevent accidental play.
Small parts pose a choking hazard.
Failure to follow instructions may cause scalds* or injuries.
* When using products that keep beverages hot.



⚠ CAUTION

- ⊘ Do not disassemble or attempt to repair this product.**

There is a risk of product failure or accident.

Do not place the product on its side.

The contents may spill out. When putting the product in a bag or other container, place the product in an upright position.

Do not use the product to hold anything other than beverages.

If drank by accident there is a risk of burns, scalding* or other injuries.

* When using products that keep beverages hot.

Do not use the product if you can hear water moving around* within the double-layer vacuum structure (vacuum layer) of its body.

Drinking from the product may cause you to feel unwell if water from the vacuum layer seeps into the interior of the product. In the case of the heat retention type, there is a risk of burns caused by the body heating up when hot beverages are poured into the product.

* A rattling sound may be heard when shaking its body.

This is caused by rubbing of metallic foil placed inside the body to improve the heat retention effect, but it poses no problems with respect to usage.

<How to check heat retention effect>

Fill the body with hot water and touch the center of the bottom of the body after about five minutes. If the body is hot, discontinue use of the product, as it has no heat retention effect.

Do not place the product near stoves, open flames, or other sources of extreme heat.

There is a risk of burns or deformation or discoloration of the product.

Do not heat the product in a microwave oven.

There is a risk of failure of the microwave due to sparking. There is also a risk of burns or deformation or discoloration of the product.

Do not put the product in a freezer.

The beverage may leak, the product may be damaged, or the performance of the product may decrease.

Do not knock over, drop, or strike the product or expose it to excessive shocks or vibration.

There is a risk of damage to the product, reduction of its performance, rusting, paint/printing/plating peeling*, or leakage of contents.

* For products that are painted, plated, or include printing.

Do not remove the protective sheet applied to the bottom of the product.

Removing it may decrease the product's performance.

Do not scratch or rub the body, parts, or seals with fingernails or hard objects.

Doing so may cause damage or peeling.

Do not use the product in a moving vehicle.

This may result in scalds* or soiling of clothes or of the interior of the vehicle. Using the product while you are driving is very dangerous, as you may be distracted.

* When using products that keep beverages hot.

Do not use the product if its ability to retain heat declines.

Hot beverages can make the product very hot, potentially causing burns.

⚠ CAUTION

- ⊘ Do not pour a beverage into the bottle while the inner stopper unit or straw unit is in place.**

The beverage may overflow or spill, causing scalds* or injuries to the skin. It may also cause scratching or deformation of the product.

* When using products that keep beverages hot.

Never put the following things in the product.

● Dry ice, carbonated beverages, etc.

The pressure inside the product may increase, causing the stopper to become stuck, the beverage to spray out, or parts to be damaged and fly off, resulting in injuries or stains.

● Milk, dairy products, certain fruit juices, etc.

The contents may decay or spoil. Leaving such beverages inside the product may create gases that raise the pressure inside the product. This can cause the stopper to become stuck, the contents to spray out, or parts to be damaged and fly off, resulting in injuries or stains.

● Soups or beverages containing large amounts of salt.

The contents may decay or spoil, the product may rust, or the performance of the product may decline.

● Tea leaves, peeled fruit, etc.

They may cause clogging, resulting in leakage.

Do not put the product in a bottle sling, bottle boot or bag when its body is wet.

There is a risk of rust, odors, or stains.

Do not carry together with a PC, mobile phone, digital camera, or other electronic device.

If the beverages leak, it could cause damage and malfunctions in electronic devices.

Do not use chlorine bleach.

Doing so may result in rust, paint/printing/plating peeling*, or holes.

* For products that are painted or include printing or plating.

Do not use paint thinner, benzene, metal scrubbing brushes, polishing powder, cleansers, or similar substances.

Doing so may result in rust, scratches, or poor performance.

- ! When using the product, check that the gaskets are attached and that there is no leakage of the beverage.**

There is a risk of the contents leaking, causing scalds* or stains. If leakage occurs, parts (stopper gasket, spout gasket, etc.) may not be attached correctly, the inner stopper unit or straw unit may not be attached securely, or the product may be damaged.

* When using products that keep beverages hot.

Install only the parts intended for use with the product.

If any other parts are installed, there is a risk that the contents may leak, causing scalds* or stains.

* When using products that keep beverages hot.

Be careful not to tip over the product when pouring beverages into it.

The beverage will spill out, and there is a risk of scalds*, injuries, scratches, or deformation.

* When using products that keep beverages hot.

Keep the product in an upright position when closing each stopper unit. For the inner stopper unit, wait 2-3 seconds, securely fasten the inner stopper unit, and then attach the cup securely. For the straw unit, securely close the lid and ensure the lock is engaged.

There is a risk of leakage, causing scalds* or stains.

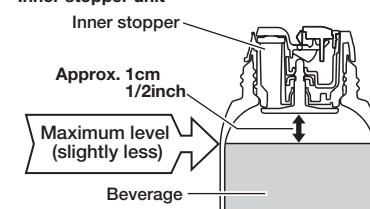
* When using products that keep beverages hot.

Be sure to only fill the product up to the maximum level shown in the diagram.

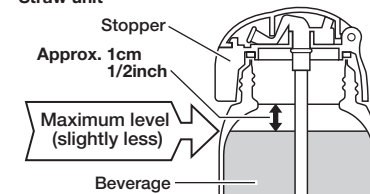
If the contents exceed the specified level, they may overflow and cause scalds* or stains.

* When using products that keep beverages hot.

Inner stopper unit



Straw unit



⚠ CAUTION



Observe the following when placing the product in automobile drink holders.

- Check that the product fits stably in the holder and that the holder is sufficiently strong.
- When using an aftermarket drink holder, use a stationary type.

If the product falls over or tilts or the drink holder breaks or is damaged, there is a risk of scalds*, injuries, accidents, or soiling of property and the interior of the vehicle.

- * When using products that keep beverages hot.
- * The product may not fit depending on the vehicle model or type of drink holder.

Consume beverages as soon as possible.

If they are left in the bottle for a long time, gases may be generated due to spoilage, raising the pressure inside the product and causing the inner stopper unit or straw unit to become stuck or the beverage to spurt out. Furthermore, parts may be damaged and fly off, causing injuries and stains.

Be sure to clean the product immediately after use.

Even if you are out and cannot clean it fully, immediately rinse out the inside of the product with water after use.

Failure to do so may result in mold, rust, holes, or other problems.

For Bottle sling



Do not hang the bottle sling's belt around your neck.

There is a risk of choking or injuries.



When the bottle sling across your shoulder and position the bottle so that it rests at your side or on your back.



Bottle sling around your neck



Bottle at the front of your body

Be careful about the following when hanging the bottle sling's belt from your shoulder.

- Do not run.
- Do not exercise.
- Do not play.
- Do not get the product caught on things around you.
- Keep the product away from right in front of your stomach.

There is a risk of injury if you fall.

Do not swing the product around by the bottle sling's belt.

The product may strike other people or objects, resulting in injury or damage, or the connecting parts of the bottle sling and belt may be damaged, causing the body to fall and resulting in injury or damage.

Do not hold the bottle sling upside down if the body is inside it.

The body may fall out of the bottle sling, resulting in injury or damage.

Do not use the bottle sling when it is wet.

The color may transfer to clothes and other items.

Do not use chlorine or oxygen bleach for the bottle sling.

Doing so may result in color loss, discoloration, or color fading.

Do not dry the bottle sling in a laundry dryer.

There is a risk of shrinkage.

Put the product aside when playing with playground equipment.

⚠ CAUTION

For Inner stopper unit



When the product contains a hot beverage, do not open or close the inner stopper or inner stopper unit while the product is tilted or near your face. In the case of an inner stopper unit, do not press the open button.

There is a risk of the internal pressure of the product increasing and the contents spraying out and scattering, potentially causing scalds and stains.

Do not tilt the product abruptly when pouring the contents into a cup. Do not turn the inner stopper unit too much.

If the product is tilted abruptly or the inner stopper unit is turned too much, such that it comes off, the contents may come out too fast, potentially causing scalds.



Be sure to drink the beverage by using the cup.

If you drink directly from the body, there is a risk of spillage. In the case of a hot beverage, there is also a risk of scalds. (The exterior of the product will not get hot, even if a hot beverage is put inside.)

For Straw unit



Do not put hot beverages in the product.

There is a risk of leakage or scalds.

Do not walk with the straw in your mouth.

There is a risk of injury if you fall.

Do not open or close the straw unit if the product is tilted.

The beverage may overflow or leak, causing stains.



Check that the straw is empty when attaching or removing the straw unit.

If it is not empty, the contents may be expelled from the straw when the lid is opened or the straw unit is removed, causing stains.

Due to the structure of the product, condensation may occur if cold beverages are put in it, generating water droplets on the inner stopper unit or straw unit.

How to Use Before the first use

●Cleaning

You may notice an unusual odor coming from the material of the product. In this case, clean the product by following the steps below.

- (1) Check that all the gaskets are attached. ➔P.13~15
- (2) Pour hot water into the body and securely close the Inner stopper unit and lid. ➔P.6
- (3) Hold the body and gently shake it several times to rinse the inside thoroughly. (Do not shake it excessively. The hot water may splash out, potentially causing scalds.)
- (4) Discard the hot water, and then clean each part. ➔P.11

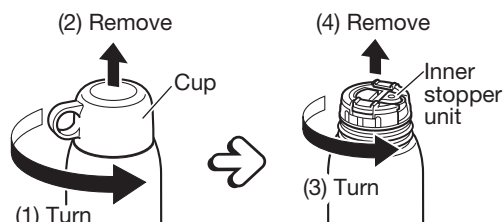


How to Use For Inner stopper unit

1

Turn the cup and inner stopper unit to remove it.

- Check that the spout cap gasket and stopper gasket are attached to the inner stopper unit. ➔P.13



2

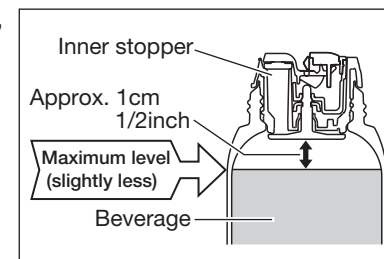
To keep your beverage hot/cool longer, first pour a small amount of hot/cold water into the body and let it sit for 1 or 2 minutes.

- Discard the hot/cold water after preheating/precooling.

3

Pour your hot/cold beverage into the body.

- To avoid adding too much beverage, add it up to the position shown in the figure (slightly less than full).
- Do not insert large cubes of ice. Use small cubes or crushed ice.
- Putting in ice causes the pressure inside the body to decrease, which can cause the gasket to come off when opening the inner stopper. If this occurs, reattach the gasket in its original position.
- Be sure to wipe off any spillage on the outside of the body.



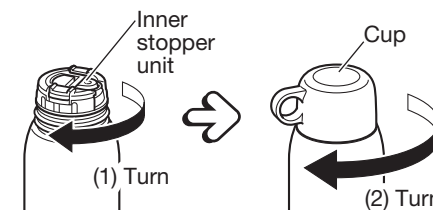
CAUTION

When you add hot tea, the color of the tea may change. Please use a tea bag, etc., as the stopper unit may become clogged with tea leaves.

4

Place the product in an upright position and turn the inner stopper unit and cup to close it.

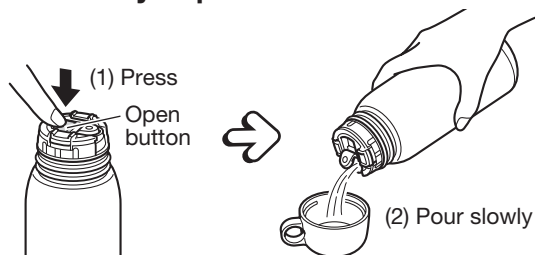
- Turn the inner stopper unit and cup as far as it will go to securely close it, and check that the inner stopper unit and cup are securely closed.



How to Use For Inner stopper unit

5

To drink, remove the cup, press the open button, and then tilt the body to pour the beverage.



CAUTION

- Do not shake the body.
- Do not press the open button while tilting the body.
- Pour slowly without tilting the body abruptly.

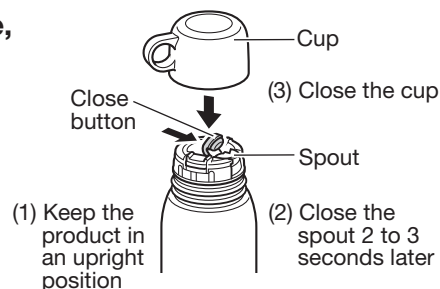
There is a risk of the contents spraying out and scattering, potentially causing scalds* and stains.

* When using products that keep beverages hot.

6

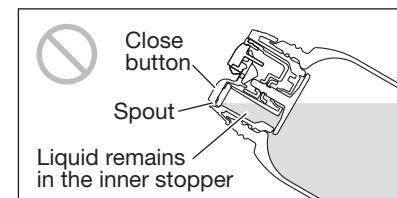
After pouring the beverage, stand the product upright, wait for 2 or 3 seconds, close the spout, and then securely close the cup.

- Shake off the "water drop" remaining inside the cup, wipe it well and close it.



CAUTION

- Do not close the spout while the product is tilted. A small amount of water droplets may remain in the inner stopper unit and spill out while carrying the product.



- If you place the product in a bag, make sure it is upright. The product may leak if you place it on its side.



How to Use For Straw unit

1

Turn the cup and inner stopper unit to remove it.

- Check that the silicone straw, straw, and spout gasket are attached to the stopper. ➔P.14.15

2

To keep your beverage cool longer, first pour a small amount of cold water into the body and let it sit for 1 or 2 minutes.

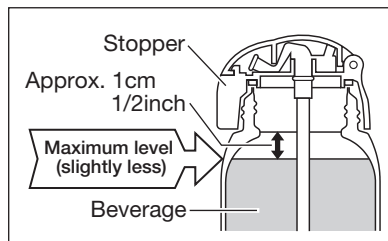
- Discard the cold water after precooling.

How to Use For Straw unit

3

Pour your cold beverage into the body.

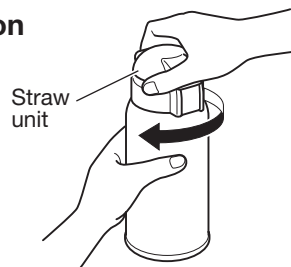
- To avoid adding too much beverage, add it up to the position shown in the figure (slightly less than full).
- Do not insert large cubes of ice. Use small cubes or crushed ice.
- Be sure to wipe off any spillage on the outside of the body.



4

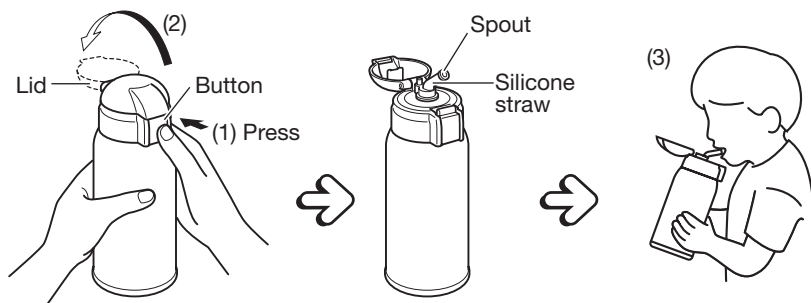
Place the product in an upright position and turn the straw unit to close it.

- Turn the straw unit as far as it will go to securely close it, and check that the straw unit is securely closed.
- Make sure the lid is securely closed and fixed in place.



5

To drink, press the button to open the lid, and drink the beverage through the straw.



6

After drinking the beverage, keep the product in an upright position and close the lid.

- Close the lid securely until it clicks.



CAUTION

- Make sure the product does not suffer any strong impact while carrying it. The lid may open.
- If you place the product in a bag, make sure it is upright. The product may leak if you place it on its side.



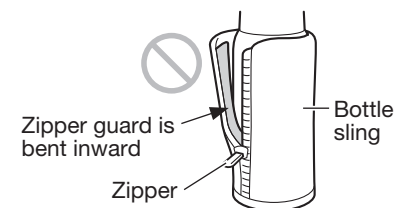
How to Use For Bottle sling

(1) Unzip the bottle sling and place the product into the bottle sling.

(2) Zip up the bottle sling.

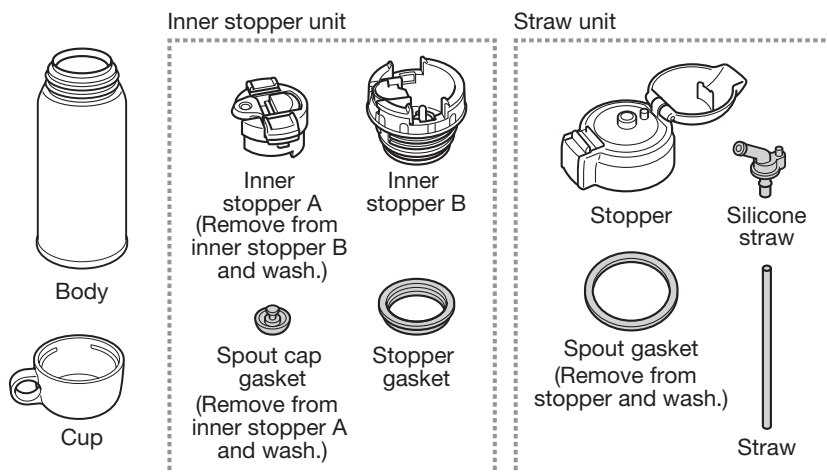
CAUTION

- When zipping it up, make sure the zipper guard is not bent. There is a risk of damaging the body.



How to Clean

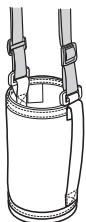
- ◆ Clean the product on the same day after each use.
- ◆ Use kitchen detergent (for table or cookware).
- ◆ Use a soft sponge or cloth.
- ◆ Clean the product frequently to prevent odors.



- (1) Wash each part using a sponge and diluted detergent water or lukewarm water, and then thoroughly rinse with water.
- (2) Wipe any droplets off with a dry cloth and dry the parts thoroughly.

When an odor remains on the gasket

Depending on the beverage, the beverage odor may remain on the gasket. In this case, leave the gasket in boiling water for approximately 30 minutes. If the odor still remains, please purchase a new gasket (sold separately).



Bottle sling



Use
a laundry net



Place in a laundry net and wash using the gentle cycle or dry cycle of your washing machine, or by hand, then dry thoroughly.

- * Do not use chlorine or oxygen bleaches on the bottle sling.
- * Do not use the drying function of a clothes dryer or washing machine dryer as this may cause the bottle sling to shrink.

CAUTION

- Do not soak the body or any of its parts (cup, inner stopper unit, straw unit, bottle sling) as this may cause water to get in.
- Do not wash the body with the parts attached.
- After washing the whole body, immediately use a dry cloth to wipe off the moisture on its outer surface. Not wiping off all droplets could leave water stains or cause rust and other marks.
- Do not use thinners, cleansers, bleaches, cleaning wipes, metallic scrubbing brushes, or nylon scrubbing brushes.
- Do not use a dishwasher or dish dryer.
- Do not use boiling water. (This does not apply to the inside of the body or the gaskets.)
- Be sure to attach the gaskets.
- If the product will not be used for a long time, fully clean and dry it.

If stains appear inside the body

When red, rust-like spots or a substance that is rough to the touch appears

Such stains can be caused by minerals in water, such as calcium, magnesium, and iron. When cleaning these substances, please use citric acid, which is available at supermarkets and drug stores.

- (1) Dilute the citric acid (approximately 10g) with lukewarm water, then pour it into the body.
- (2) After 2 to 3 hours, wash the body with a soft brush and then thoroughly rinse it.
- (3) Dry the body thoroughly.

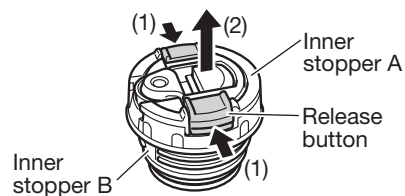
How to Clean

Removing and attaching the inner stopper unit and gaskets

Inner stopper unit

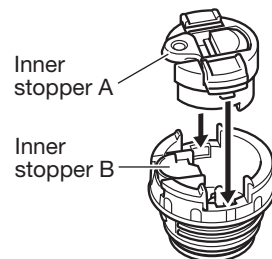
■To remove

Press the release button on the inner stopper A to remove it.



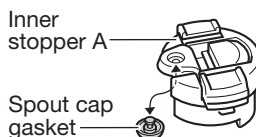
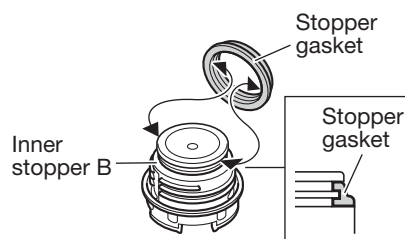
■To attach

Securely fit the inner stopper A into the inner stopper B.



Stopper gasket and spout cap gasket

Attach the gaskets fully and securely.



CAUTION

- Do not attach the gasket in the incorrect place or direction.

There is a risk of leakage, causing scalds* or stains.

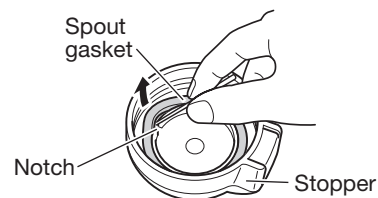
* When using products that keep beverages hot.

Removing and attaching the spout gasket on the straw unit

Spout gasket

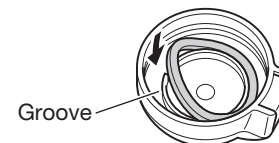
■To remove

Insert a soft & tip-headed object (e.g. toothpicks) into the notch and remove the spout gasket. (Do not use metallic objects.)



■To attach

Insert the spout gasket into the fixing groove properly.



CAUTION

- Do not attach the gasket in the incorrect place or direction.

There is a risk of leakage, causing scalds* or stains.

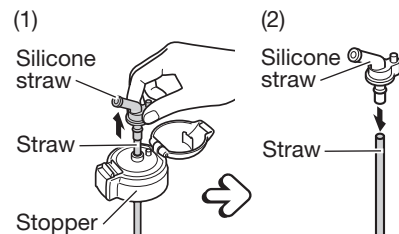
* When using products that keep beverages hot.

Removing and attaching the straw

Straw

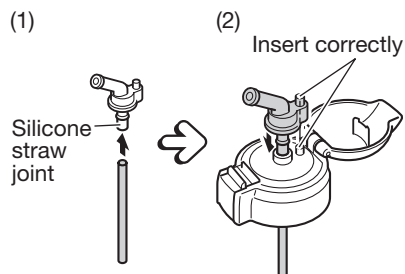
■To remove

- (1) Remove the silicone straw and straw from the stopper.
- (2) Remove the straw from the silicone straw.



■To attach

- (1) Attach the straw to the silicone straw joint properly. (Not doing so may cause the beverage be difficult to flow out.)
- (2) Insert the silicone straw and straw into the stopper properly.



Specifications

	0.60 L type	
Unit	Inner stopper unit	Straw unit
Capacity *1	0.60 L / 20.3 oz	0.64 L / 21.6 oz
Heat retention (6 hours) *2	Greater than 73°C / 163°F	—
Cold retention (6 hours) *3	Less than 8°C / 47°F	Less than 8°C / 47°F
Size *4*5	W 8.4xD 9.5xH 19.3 cm W 3.31xD 3.74xH 7.60 inch	W 8.4xD 8.4xH 19.9cm W 3.31xD 3.31xH 7.83 inch
Weight *4*6	0.39 kg / 0.86 lbs	0.37 kg / 0.82 lbs

*1 Capacity is the actual volume of water that can be stored in the product when the inner stopper unit or the straw unit is closed. This is not the "Maximum level" volume described in "Safety Precautions".

*2 Heat retention has been calculated under the condition of adding hot water at 95°C ±1°C / 203°F±2°F and leaving it in a room temperature of 20°C±2°C / 68°F±4°F for 6 hours.

*3 Cold retention has been calculated under the condition of adding cold water at 4°C±1°C / 39°F±2°F and leaving it in a room temperature of 20°C±2°C / 68°F±4°F for 6 hours.

*4 indicates an approximate value.

*5 The figures do not include the bottle sling.

*6 The figures include the bottle sling.